## **BOWMAN HEAT EXCHANGERS**

# Non-Storage Calorifiers

### The compact, high efficiency, indirect water heating solution

Bowman stainless steel Non-storage Calorifiers provide a simple, but highly efficient method of transferring heat from one independent, low pressure water circuit to another.

#### Compact design

Comprising a series of stainless steel heat transfer plates, plus two outer covers vacuum-brazed together into an integral unit, these heat exchangers can be pump assisted, reducing the required surface area to around 25% less than that required by conventional storage Calorifiers



#### High efficiency heat transfer

Bowman Non-storage Calorifiers feature uniquely designed, internal baffle plates that create a water flow arrangement which ensures both fluid streams circulate throughout the internal chambers of the heat exchanger, providing the most thermally efficient transfer between circuits.



#### Easy in-line installation

The unique design of the internal water flow arrangement enables the inlet and outlet connections to be axially inline, so the unit fits simply and neatly into pipework. For new installations, this feature plus the units compact design can provide substantial space and cost savings.



#### High quality construction

Manufactured from high quality 316 stainless steel, to Bowman's renowned standards, these neat, compact Non-storage Calorifiers provide a high quality solution for high efficiency heat transfer.





		Dimensions										
Туре	Weight kg	<b>A</b> mm	<b>B</b> mm	C mm	<b>D</b> mm	<b>E</b> mm	<b>F</b> mm	<b>G</b> BSP	H mm	<b>K</b> mm	L mm	<b>M</b> mm
10 – 13	1.1	106	50	-	-	25	-	1⁄2″	11	50	16	-
15 – 13	3.3	159	75	165	7	37.5	45	3⁄4″	12	74	20	4
15 – 17	3.7	159	75	165	7	37.5	45	3⁄4″	12	94	20	4
20 – 17	7.6	212	100	220	7	50	60	1″	12	123	24	5
25 – 29	18.8	265	125	275	9	62.5	75	1¼″	15	249	28	6

Typical performance of non-storage calorifiers based on a boiler water flow of 82°C (180°F) and return of 65°C (150°F) with a cold water inlet of 10°C (50°F) heated to 60°C (140°F).

	Technical Specifications										
Туре	Boiler water pump flow	Head Loss	Secondary water pump flow	Head Loss	Heat Transfer	Volume of water heated from 10°C to 60°C per hour					
	l/min	kPa	l/min	kPa	kW	litre					
10 – 13	12	18	12	20	15	260					
15 – 13	20	10	20	11	25	430					
15 – 17	30	28	30	30	42	720					
20 – 17	40	16	40	17	60	1000					
20 – 17	55	28	55	30	70	1200					
25 – 29	65	29	65	30	153	2500					

Maximum working pressure 6 bar. Maximum working temperature 110°C

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